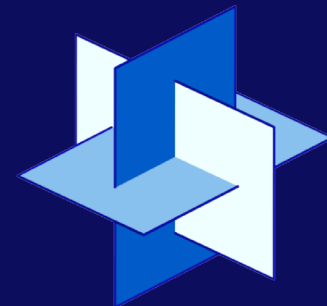


Domain Decomposition Method for Electromagnetic Scattering Problems: Application to EUV Lithography

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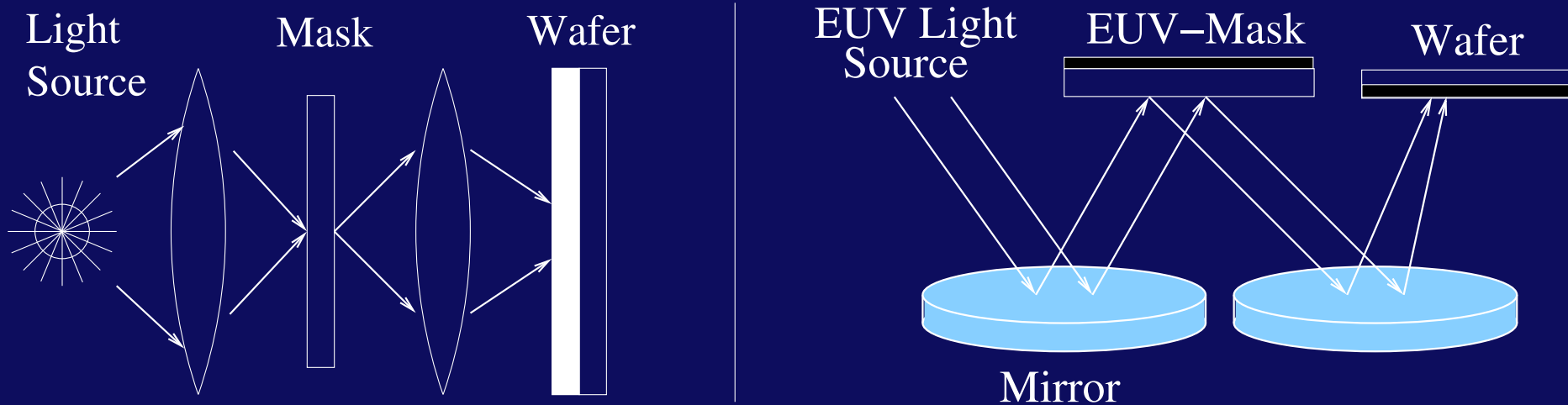
NUSOD, 21 September 2005



DFG Research Center
Matheon

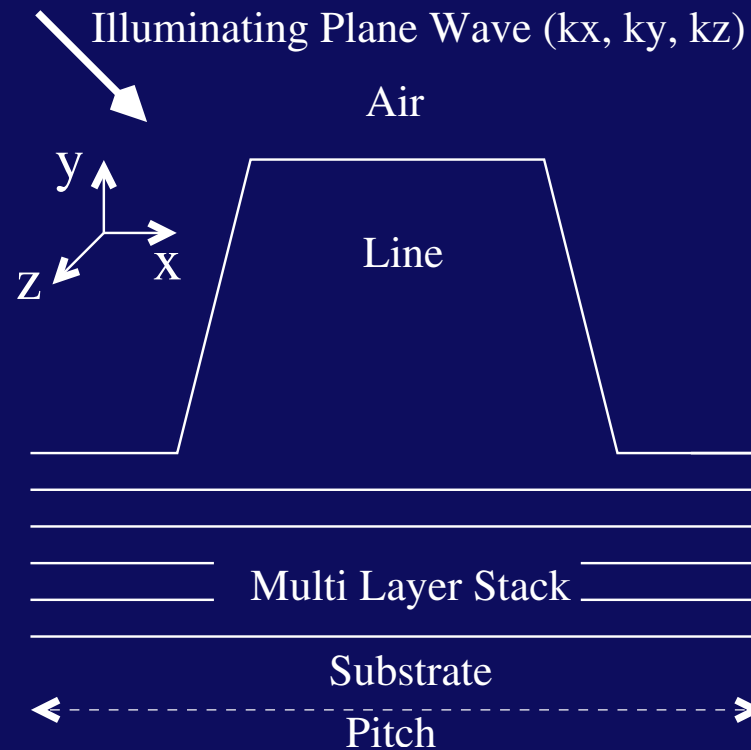
Photolithography

- Imprint the integrated circuits to a semi-conductor chip
- Transfer mask pattern by optical projection



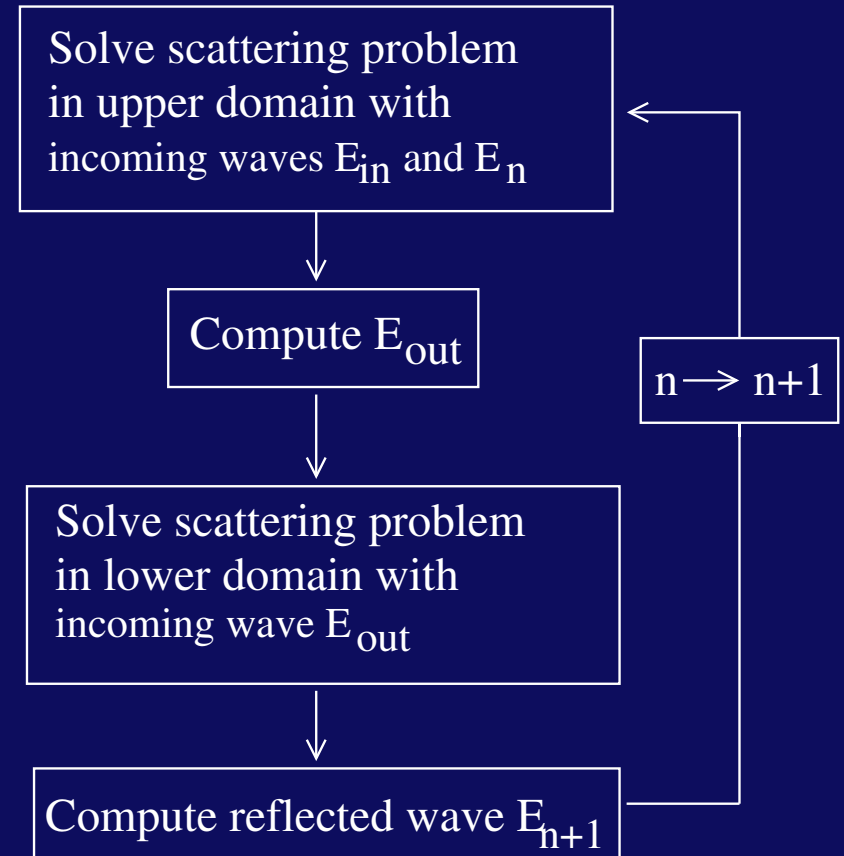
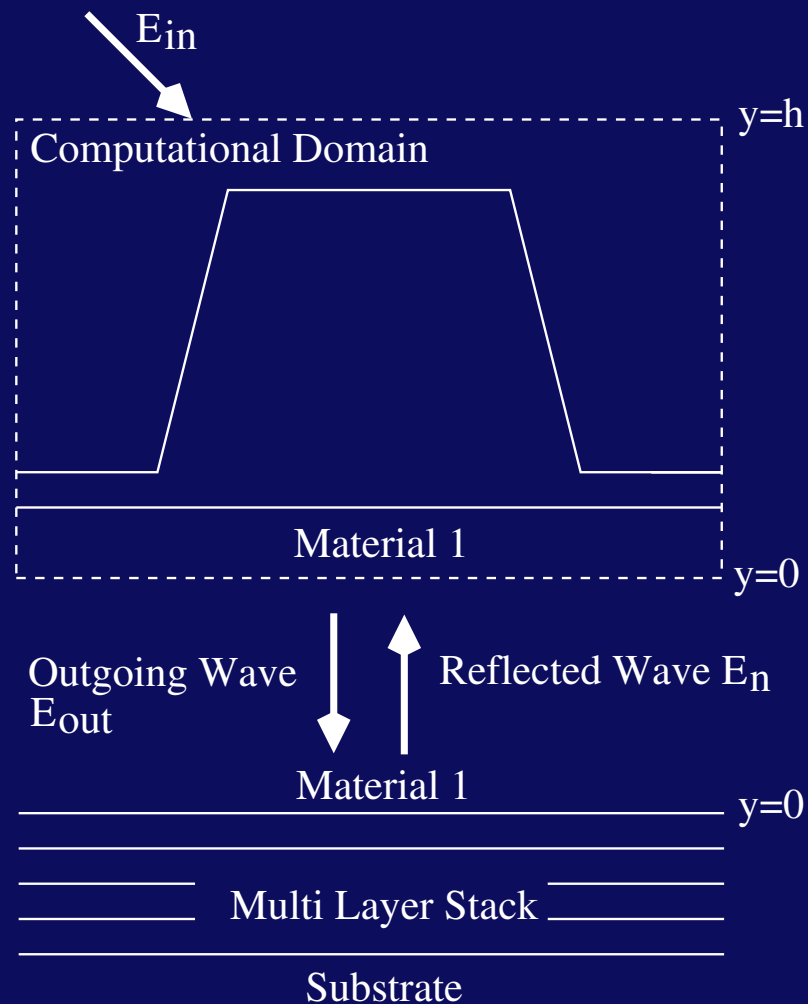
- Left: State-of-the-art tools, wavelengths of 250 and 190 nm. Minimum feature sizes down to 65nm.
- Right: Extreme Ultraviolet (EUV) radiation system, 13nm wavelengths. Dramatically reduced resist feature sizes.

EUV Mask



- Multilayer coating serves as a mirror.
- Leads to huge computational domains.

Domain Decomposition



See also: Despres ('97), Toselli ('98), Colino & Joly ('00), Gander ('02)

DD: Building Blocks

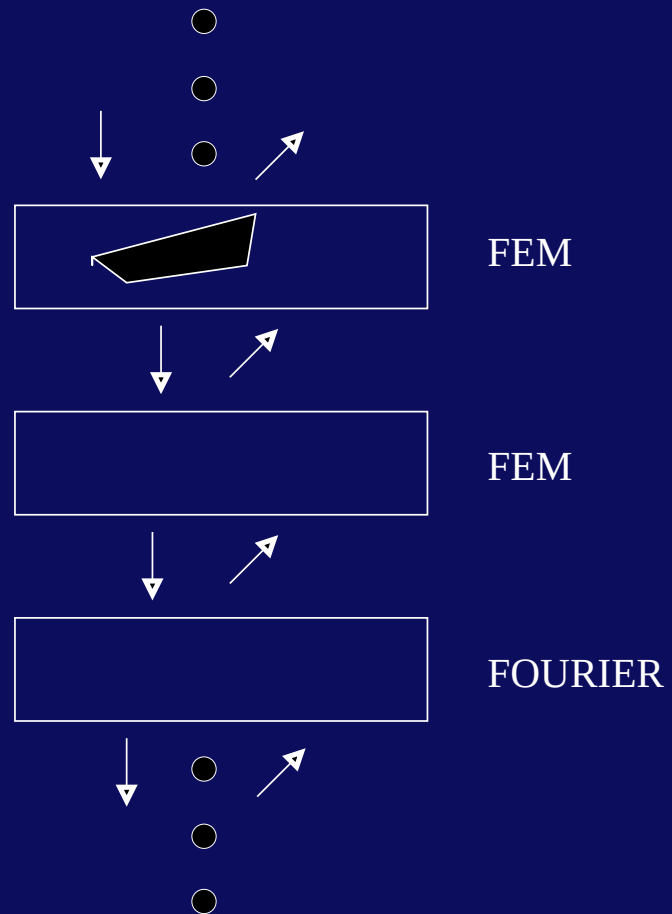
Scattering Problems:

- Finite elements with transparent boundary condition in structure blocks and for *perturbed* layer blocks.
- Fourier-mode expansion in *non-perturbed* layer block (semi-analytic solution)

Coupling Problems:

- FEM – FEM Coupling (with transparent boundary conditions!)
- FEM – Fourier Mode Coupling
- Fourier Mode – FEM Coupling

DD: Building Blocks



DD: Maxwell's Equations

Periodic and z -invariant Media:

$$\varepsilon(x + a, y) = \varepsilon(x, y), \quad \mu(x + a, y) = \mu(x, y)$$

Bloch periodic incoming field:

$$\mathbf{E}_{\text{inc}}(x + a, y, z) = \mathbf{E}_{\text{inc}}(x, y) e^{ik_x a} e^{ik_z z}$$

Maxwell's equation:

$$\text{curl}_{k_z} \mu^{-1} \text{curl}_{k_z} \mathbf{E} - \omega^2 \epsilon \mathbf{E} = 0$$

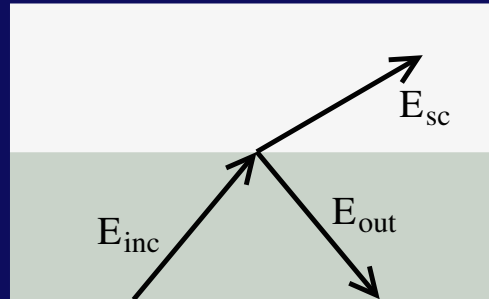
with $\text{curl}_{k_z} = \text{curl}, \partial_z \leftrightarrow ik_z$

Bloch Periodicity:

$$\mathbf{E}(x + a, y) = \mathbf{E}(x, y) e^{ik_x a}$$

Fourier Modes Expansion

Most simple situation: μ and ε are constant



Fourier expansion of E_{sc} :

$$E_{\text{sc}}(x, y) = \sum_n e^{i(n2\pi/a + k_x)x} \left(\vec{e}_{n,+} e^{ik_{y,n}y} + \vec{e}_{n,-} e^{-ik_{y,n}y} \right)$$

with $k_{y,n} = \sqrt{k_0^2 - (n2\pi/a + k_x)^2 - k_z^2}$

Radiation boundary condition: $\vec{e}_{n,-} = 0$

Anomalous Modes

- $\text{Real}(k_y) > 0$ (Radiating mode, Sommerfeld like boundary condition)
- $\text{Imag}(k_y) > 0$ (Evanescent mode)
- $k_y = 0$ (Anomalous mode)

Fourier Coupling

Fourier expansion of incoming field and reflected field:

$$\begin{aligned}\mathbf{E}_{\text{inc}}(x, y) &= \sum_n e^{i(n2\pi/a + k_x)x} \vec{e}_{n,\text{inc}} e^{ik_{y,n}y} \\ \mathbf{E}_{\text{out}}(x, y) &= \sum_n e^{i(n2\pi/a + k_x)x} \vec{e}_{n,\text{out}} e^{-ik_{y,n}y}\end{aligned}$$

- $|k_{y,n}| \geq \text{threshold}$: Dirichlet Coupling

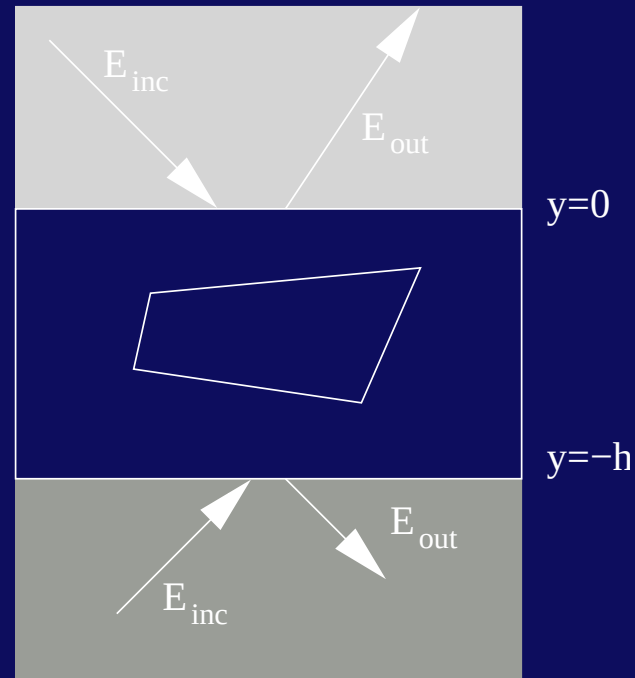
$$\vec{e}_{n,\text{inc}} \times \vec{n} \mapsto (\vec{e}_{n,\text{out}} \times \vec{n}, ik_{y,n} \times \vec{e}_{n,\text{out}} \times \vec{n})$$

No evaluation of $\text{curl } \mathbf{E}_{\text{inc}} \times \vec{n}$.

- $|k_{y,n}| < \text{threshold}$: Mixed Dirichlet–Neumann Coupling
Splitting into two polarization directions.
Use weak evaluation of $\text{curl } \mathbf{E}_{\text{inc}} \times \vec{n}$.

Finite Element Problem

$$\begin{aligned}\Omega_+ &= [0, a] \times [0, \infty) \\ \Omega &= [0, a] \times [-h, 0] \\ \Omega_- &= [0, a] \times (-\infty, -h]\end{aligned}$$



Split field:

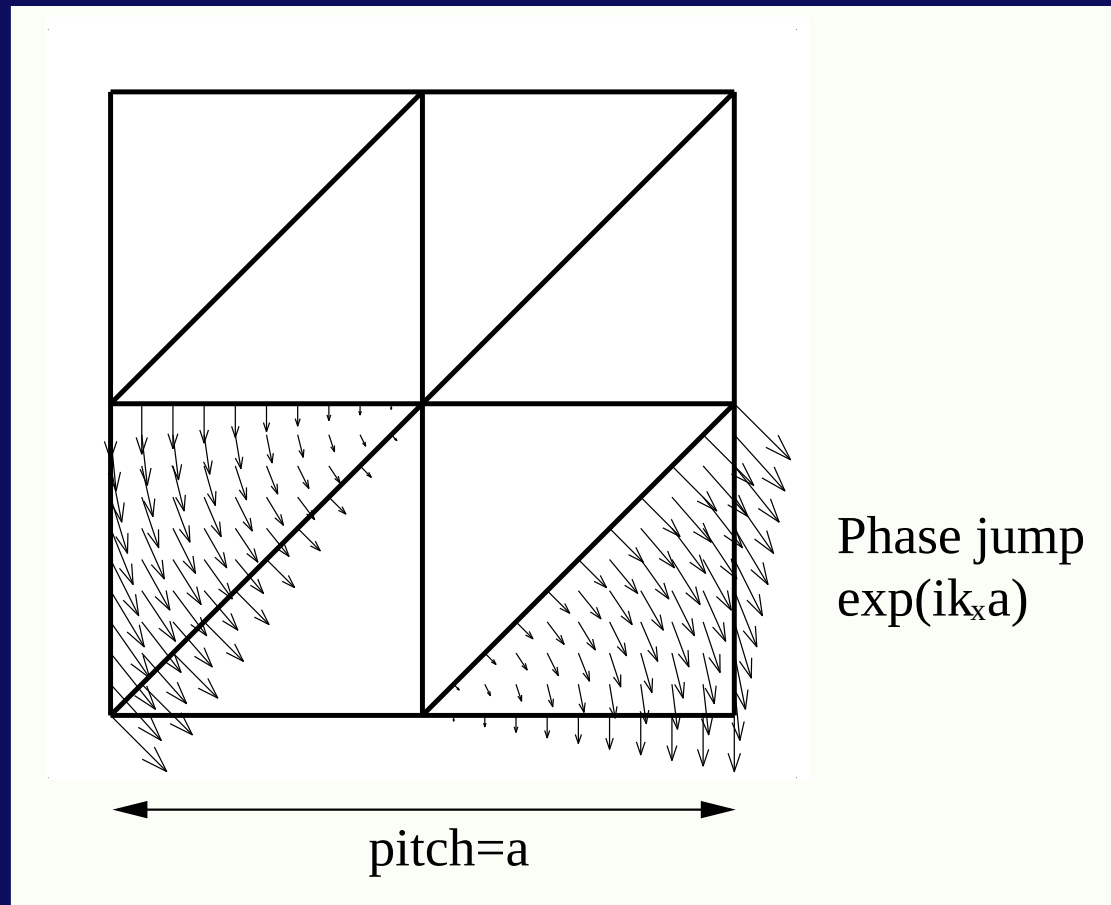
$$\mathbf{E} = \begin{pmatrix} \mathbf{E}_\perp \\ E_z \end{pmatrix}$$

with

$$\begin{aligned}\mathbf{E}_\perp &\in H_B(\mathbf{curl}) := \{ \mathbf{u} \in H(\mathbf{curl}) \mid \mathbf{u}(x+a, y) = e^{ik_x a} \mathbf{u}(x, y) \} \\ E_z &\in H_B^1 := \{ u \in H^1 \mid u(x+a, y) = e^{ik_x a} u(x, y) \}\end{aligned}$$

See also: Elschner et al. (1999) Theory & (E_z, H_z) -formulation

Bloch Periodic Finite Elements



Discretization of $H_\perp$ with Nedgelec elements,
 H_z with Lagrange elements.

Coupled Exterior–Interior System

$$\Omega_+ = [0, a] \times [0, \infty)$$

Interior Problem

$$\operatorname{curl}_{k_z} \mu^{-1} \operatorname{curl}_{k_z} \mathbf{E} - \omega^2 \varepsilon \mathbf{E} = 0$$

Exterior Problem

$$\operatorname{curl}_{k_z} \mu_+^{-1} \operatorname{curl}_{k_z} \mathbf{E}_{\text{sc}} - \omega^2 \varepsilon_+ \mathbf{E}_{\text{sc}} = 0$$

Matching condition at $y = 0$

$$\begin{aligned} \mathbf{E} \times \vec{n} &= (\mathbf{E}_{\text{sc}} + \mathbf{E}_{\text{inc}}) \times \vec{n} \\ \mu^{-1} \operatorname{curl} \mathbf{E} &= \left(\mu_+^{-1} \mathbf{E}_{\text{sc}} + \mu_+^{-1} \mathbf{E}_{\text{inc}} \right) \times \vec{n} \end{aligned}$$

Perfectly Matched Layer

Idea: Complex continuation ($y \rightarrow (1 + i\sigma)y$) of $\mathbf{E}_{\text{sc}}(x, y)$

$$\mathbf{E}_{\text{PML}}(x, y) = \sum_n \vec{e}_{n,+} e^{ik_{y,n}(1+i\sigma)y} e^{i(n2\pi/a+k_x)x}$$

Exponential decaying field:

$$|\mathbf{E}_{\text{PML}}(x, y)| \sim e^{-\kappa y}$$

with $\kappa = \min_n \{\Re k_{y,n}, \Im k_{y,n}\}$.

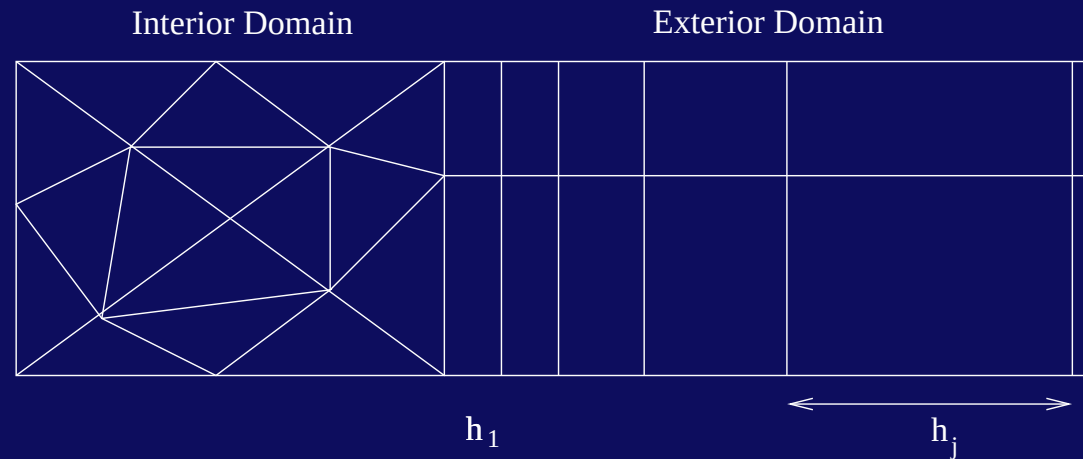
Truncate exterior domain: $\Omega_\rho = [0, a] \times [0, \rho]$

$\kappa = 0$ in the presence of anomalous modes!

PML for anomalous modes

The (near) anomalous modes are slowly varying in y .

Idea: Use very, very large PML layer but very few discretization points.



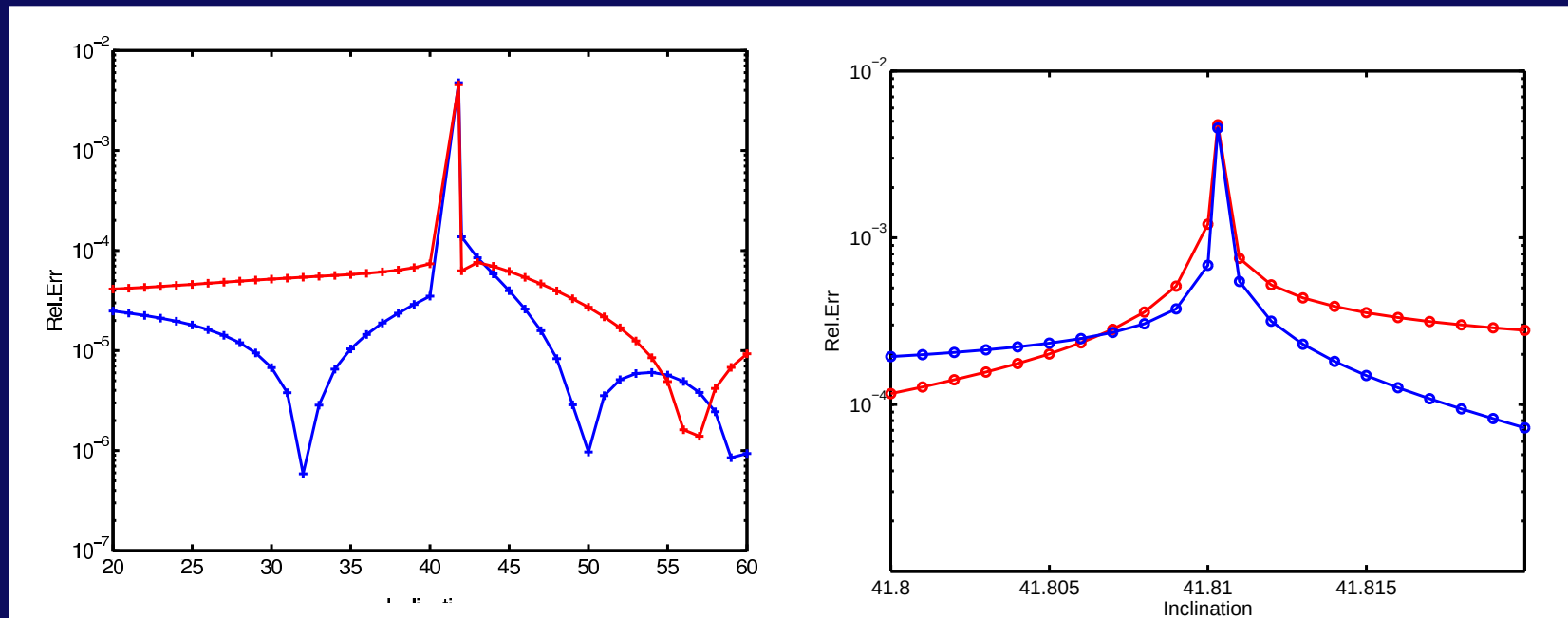
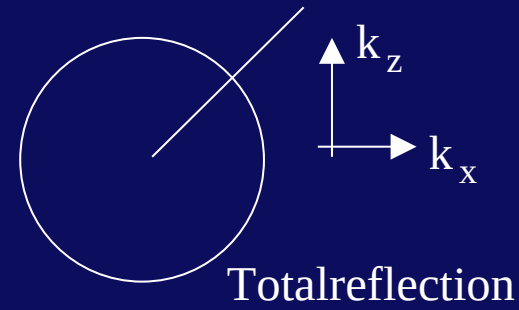
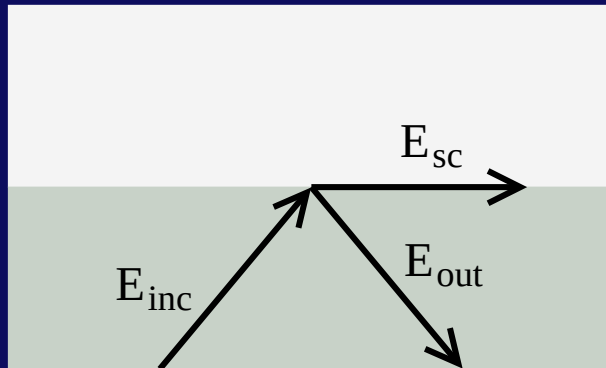
Heuristical choice of h_{j+1} : Determine $k_{y,\max}$ such that

$$e^{-ik_{y,\max}\rho_j} \leq \text{threshold}, \quad \rho_j = \sum_{j' \leq j} h_{j'}$$

Waves with $\lambda_{\min} \leq 2\pi/k_{y,\max}$ are sufficiently damped

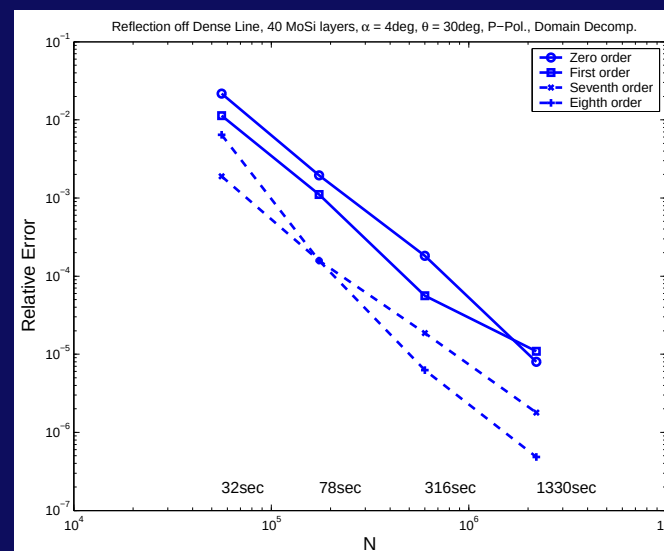
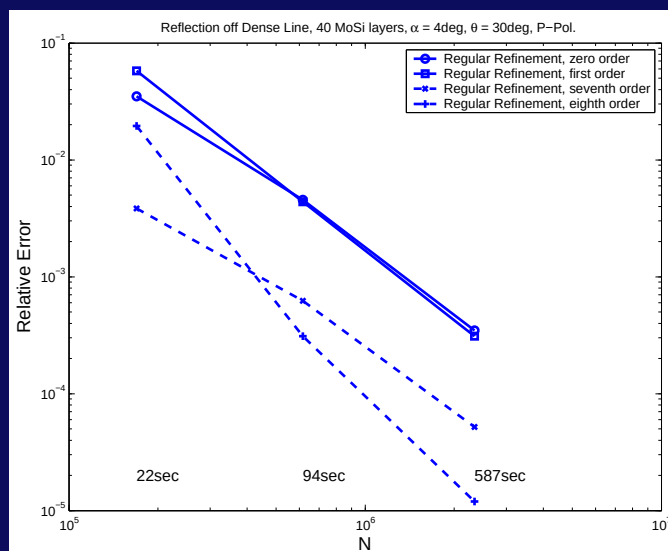
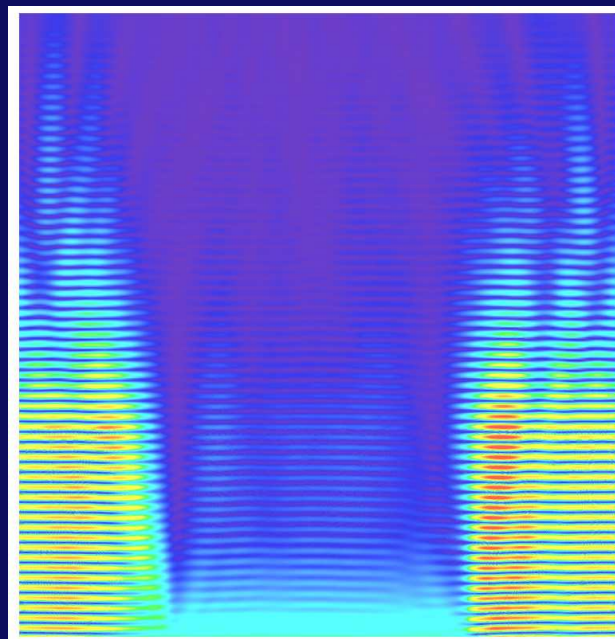
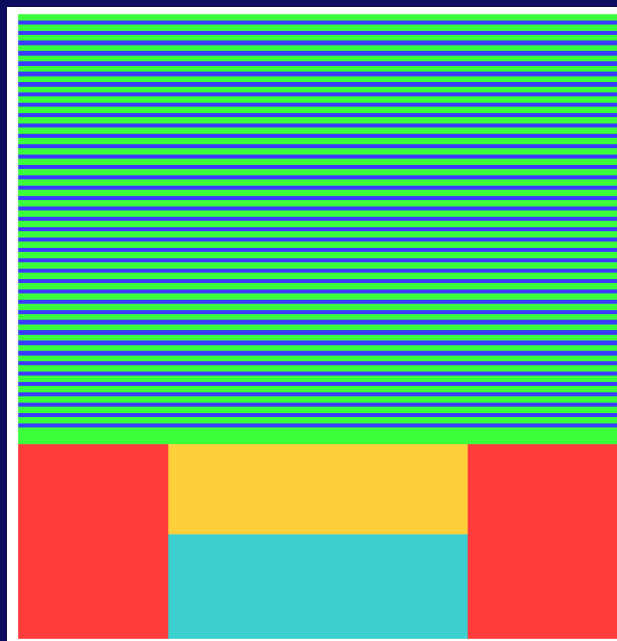
$$\rightarrow h_j = \max\{h_1, \lambda_{\min}/N\}$$

Total reflection



Error at wood anomaly: $4.78e-3$, $1.1e-3$, $2.9e-4$, $7.2e-5$
(uniform *interior* grid refinement)

Real world example



Outlook

- 3D Photolithography mask. All building blocks for domain decomposition available in JCMharmony (by JCMwave)
- Isolated Structures, e.g. contact holes. Finite Element solver available. Coupling of domains requires exterior field evaluation (pole condition).

Talk by Frank Schmidt et al.:

Benchmark of FEM, waveguide, and FDTD algorithms for rigorous mask simulation, Photomask Technology 2005, Monterey, 4 October 2005